



INSTALLATION GUIDE TITANIUM ROCKER COVER BOLT KIT MINI R53.

ALWAYS CHECK IF YOUR ORDER IS COMPLETE.

You should have received the following parts:

- 8 short-length titanium bolts.
- 4 long-length titanium bolts.
- 12 new O-ring seals.

WE RECOMMEND INSTALLING A NEW ROCKER COVER GASKET IN COMBINATION WITH THIS TITANIUM BOLT KIT.

INSTALLATION INSTUCTIONS.

- Remove the old rocker cover bolts and O-ring seals using a long “extended” 8mm socket.
 - Properly clean every hole to make sure there is no debris left.
- **Line up** the holes of the rocker cover with the threaded holes of the cylinder head.
- Cover the new O-ring seals with a very small amount of oil to ensure they slide in smoothly.
 - Install the O-ring seals on the titanium bolts.
- Install the titanium bolts equated with O-ring seals into the holes. Make sure to insert the long-length titanium bolts into numbers 4, 7, 8, and 12 (the red dots in the picture below).
- Torque the titanium bolts to **12 nm/8.8 ft lbs** in the tightening sequence shown in the picture below, starting from the middle.

